

5/15

<b>DART AEROSPACE</b>	<b>Work Order:</b>	22852
<b>Description:</b> Mounting Bracket	<b>Part Number:</b>	D2581
<i>04.06.25</i> <i>UP 04.06.25</i>		
<b>Drawing:</b> D2581 Rev. A1	<b>Qty:</b>	52 54

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	KD	05/03/28	52
2	PURCHASING	Issue P/O: <i>2007800</i> Laser cut as per Dwg D2581 Material: 304/316 SS 0.125" thick <b>Material release note required</b>	U	05/03/28	52
3	RECEIVING	Receive and Inspect for transit damage <b>Ensure material release note attached</b>	CL	05/04/26	54
4	QC	Inspect Level 6	SB	05/05/02	54
5	METAL	Deburr	SB	05/05/02	54
6	METAL	Form as per Dwg D2581 using CNC Brake	SB	05/05/02	54
7	QC	Inspect Level 5	2	05-05-103	54
8	STORES	Identify and Stock	CL	05/05/04	54
9	EXPEDITING	Close W/O Cost / Part: <i>3.95</i> <i>540</i> <i>05/15/05</i> <i>(54)</i>	<i>JA</i>	05.05.10	54

Rev	Date	Change	Revised By	Approved
B	98.01.14	Add Inspection Level and Dwg Ref	BW	
C	99.06.29	Re-format	DM	
D	01.07.17	Added info to step 2	SM	<i>EC</i>

RELEASED

*EC* 01-07-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

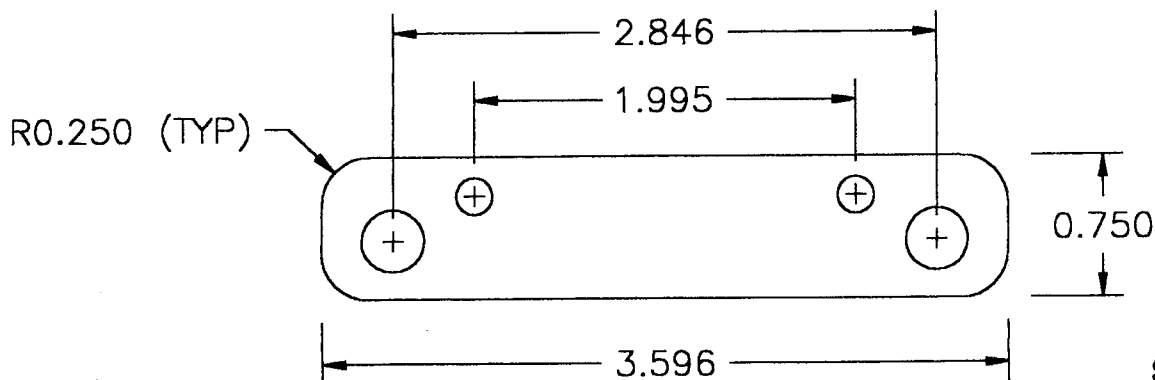
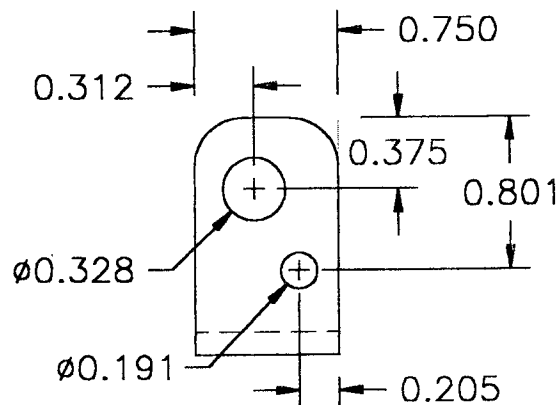
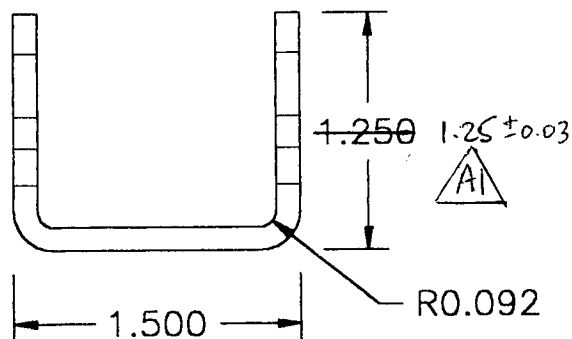
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN		DRAWN BY		DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M		MIKE M		DRAWING NO. D2581	REV. A
CHECKED <i>BW</i>		APPROVED <i>M. M.</i>			SHEET 1 OF 1
DATE 96.06.27		TITLE MOUNTING BRACKET		SCALE 1:	
AI	<del>CP</del> 04.05.14		CHANGE TOLERANCE ON 1.25 DIMENSION		

RELEASED  
96/07/23 BW



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

MATERIAL: 304/316 SS 0.125 THICK

WORK ORDER  
NO. 22852

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 24, 2005  
08:41 am

Work Order No	: 0022852	Department Code:	
Project Name	: D2581	Burden Flags	: NNNNNNNN
Project For	: WK515	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D2581	Invoice Number	:
Description	: Mounting Bracket	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 52	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 03-24-05		
Est Finish Date	: 04-15-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====	=====	=====	=====	=====	=====
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====	=====	=====	=====		
Burden	: 0.00	0.00	0.00		
=====	=====	=====	=====		
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

902515416

## INSPECTION CERTIFICATE

## MATERIAL TEST/INSPECTION CERTIFICATES


 INVOICE NO.:  
 COMMODITY:

 FORM 575  
 PRIME COLD ROLLED STAINLESS STEEL SHEET AISI 304NO.4 SEC  
 FINISH WITH 180 MESH FILM ON MAIN SIDE, WITH BACK PASS,  
 SLITTED EDGE AISI 3042B FINISH, WITH PAPER INTERLEAVED,  
 SLITTED EDGE

SPECIFICATION:

CUSTOMER:

 AISI 304  
 INTEGRIS METALS LTD

 1. 廠址: 臺灣桃園市觀音區  
 345, SHUN AN RD. LI CHU HSIANG  
 KAOHLING TAIWAN R.O.C.  
 TEL: 887-3672888 FAX: 887-3673008  
 CERTIFICATE NO: 3307282  
 DATE OF ISSUE: 07222004

CUSTOMER		UNIT 30K15 METALS LTD				Physical Properties Tensile Test CL-50 mm					Chemical Composition (%)							
(ITEM NO) SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	YS	TS	EL	HRB	HV	C	Si	Mn	P	S	N	O	H
		KGS	LBS			(MPa)	(MPa)	(%)			x100	x100	x100	x100	x100	x100	x100	x100
AISI 304 NO.4 SEC (487-7186)																		
11GA48"x120"	1	1.382	3.069	YU229445	36S26735A-115	301	858	50	85	172	4	48	123	25	8	885	1818	2
11GA48"x120"	1	1.382	3.069	YU229445	36S26735A-116	301	858	50	85	172	4	48	123	25	8	885	1818	2
11GA48"x120"	1	895	1.992	YU229445	36S26735A-117	301	858	50	85	172	4	48	123	25	8	885	1818	2
(487-7177)																		
11GA48"x120"	1	1.381	3.067	YU229445	36S26735A-112	301	858	50	85	172	4	48	123	25	8	885	1818	2
11GA48"x120"	1	1.383	3.071	YU229445	36S26735A-113	301	858	50	85	172	4	48	123	25	8	885	1818	2
11GA48"x120"	1	1.383	3.071	YU229445	36S26735A-114	301	858	50	85	172	4	48	123	25	8	885	1818	2
(748-7193)																		
11GA48"x120"	1	1.423	3.137	YU132352	36S23506C-112	311	861	52	85	178	4.8	51	109	28	4	811	1828	2.3
7		8.079	20.016															
NO MERCURY CONTAMINATION		Send test card for all Heat NO.																

Periodic

NO MERCURY CONTAMINATION

Send test good for all Heat NO.

 THE BUYER CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
 BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE

 PRODUCT IN ACCORDANCE WITH ASTM A240, A284,  
 A282E, ASME SA240, QQ36766D.

YIEH MAU CORP.

 Lin Kim Hing  
 Manager of Quality Assurance Control